Appln. No.: 10/559,501

Amendment Dated January 30, 2009

Reply to Office Action of September 30, 2008

<u>Amendments to the Claims:</u> This listing of claims will replace all prior versions, and listings, of claims in the application

Listing of Claims:

- 1. (Currently Amended) A catalyst suitable for use in the hydrogenation of a hydrogenatable organic compound which consists essentially of a palladium compound supported upon a support material selected from the group consisting of titania, magnesia, alumina, silica-alumina, a calcium-aluminate cement and mixtures thereof and a compound of a lanthanide, wherein the palladium is present at a level in the range of about 50 ppm to about 1% by weight calculated as Pd metal and the weight of the total catalyst.
- 2. (Canceled)
- 3. (Previously Presented) A catalyst according to claim 1, wherein the support comprises alumina.
- 4. (Previously Presented) A catalyst according to claim 1, wherein the mean pore diameter lies within the range of 0.05 1 micron.
- 5. (Previously Presented) A catalyst according to claim 1, wherein the catalyst is in the form of shaped particles having a minimum dimension greater than 1mm.
- 6. (Previously Presented) A catalyst according to claim 1, wherein the lanthanide compound is a compound of cerium, gadolinium or lanthanum.
- 7. (Previously Presented) A catalyst according to claim 6, wherein the lanthanide compound is a compound of cerium.
- 8. (Canceled)
- 9. (Previously Presented) A catalyst according to claim 1, wherein the lanthanide compound is present at a concentration of 50 5000 ppmw based on the lanthanide metal and the weight of the total catalyst.

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10. (Previously Presented) A catalyst according to claim 1, wherein the atomic ratio of Pd to lanthanide metal is in the range 1:0.5 - 1:3.5.

11. (Canceled)

- 12. (Currently Amended) A process for the hydrogenation of a hydrogenatable organic compound comprising the step of passing a mixture of a gaseous feed containing said hydrogenatable organic compound and hydrogen over a catalyst which consists essentially of a palladium compound supported upon a support material selected from the group consisting of titania, magnesia, alumina, silica-alumina, a calcium-aluminate cement and mixtures thereof and a compound of a lanthanide, wherein the palladium is present in the catalyst at a level in the range of 50 ppm about 1% by weight calculated as Pd metal and the weight of the total catalyst.
- 13. (Previously Presented) A process according to claim 12, wherein said hydrogenatable organic compound comprises an acetylenic compound.
- 14. (Previously Presented) A process according to claim 13, wherein said gaseous feed mixture contains a minor proportion of an acetylenic compound and a major proportion of an olefinic compound, in addition to hydrogen.
- 15. (Previously Presented) A process according to claim 14, wherein said gaseous feed mixture contains a minor proportion of acetylene and a major proportion of ethylene, in addition to hydrogen.
- 16. (Canceled)
- 17. (Previously Presented) A process according to claim 12, wherein the catalyst support comprises alumina.
- 18. (Previously Presented) A process according to claim 12, wherein the catalyst is in the form of shaped particles having a minimum dimension greater than 1 mm.

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19. (Previously Presented) A process according to claim 12, wherein the lanthanide compound is a compound of cerium.

- 20. (Previously Presented) A process according to claim 12, wherein the lanthanide compound is a compound of cerium, gadolinium or lanthanum.
- 21. (Canceled)
- 22. (Previously Presented) A process according to claim 12, wherein the lanthanide compound is present in the catalyst at a concentration of 50 5000 ppmw based on the lanthanide metal and the weight of the total catalyst.
- 23. (Previously Presented) A process according to claim 12, wherein the atomic ratio of Pd to lanthanide metal in the catalyst is in the range 1:0.5 1:3.5